



Magazine Loading Density Detonation Estimation

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- Background
- Magazine Internal Pressure
- Explosive Burn Rates
- Critical Pressure to cause DDT
- Anti-armor Missile Example
- Summary

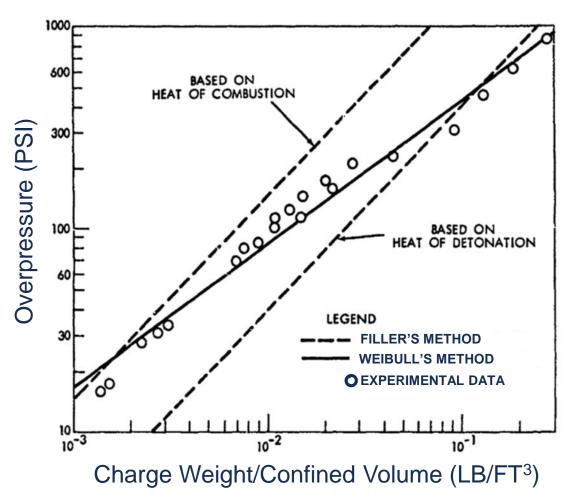
Background

- Many munitions now meet the IM fast cook-off (FCO) and slow cook-off (SCO) requirements.
 - Left under ambient unconfined conditions, it is doubtful that any of these munitions will undergo a deflagration to detonation transition.
 - However, if confined and ignited, most explosives and many propellants undergo DDT
 - In a magazine storage configuration, a potential source for munitions confinement pressure is induced magazine internal pressure
- In a magazine, above what loading density would we expect a deflagration to detonation (DDT) transition for a fire event?
- We have developed a simple method to estimate a DDT based on magazine quasi static pressure (QSP) and burn rate behavior



Magazine Internal Pressure

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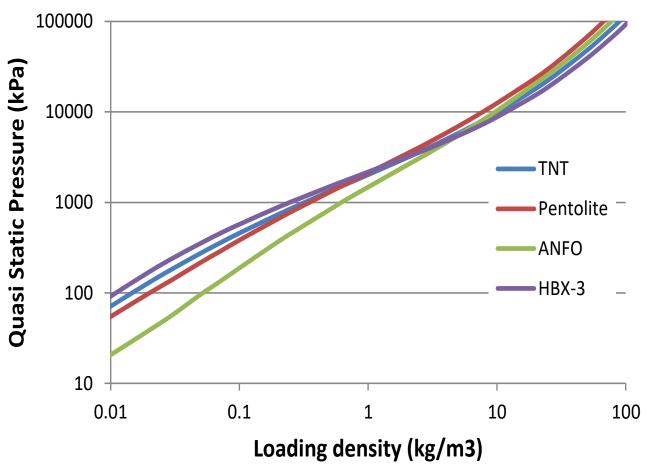


Calculated versus experimental internal pressure versus loading density for TNT

Proctor 1972

Magazine Internal Pressure

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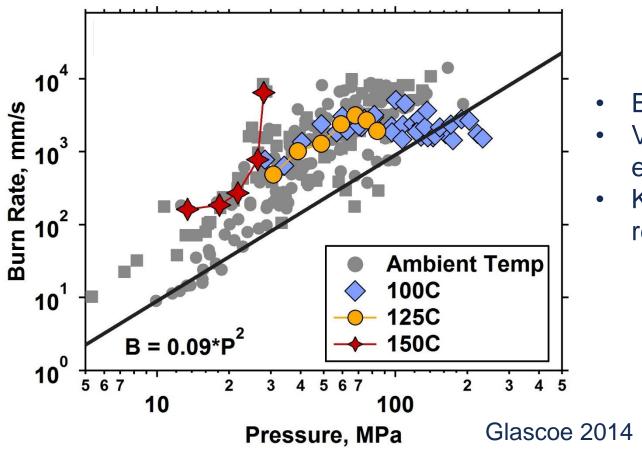


Calculated quasi static pressure (QSP) versus loading density for various explosives

van der Voort 2018

Unclassified/Unlimited distribution

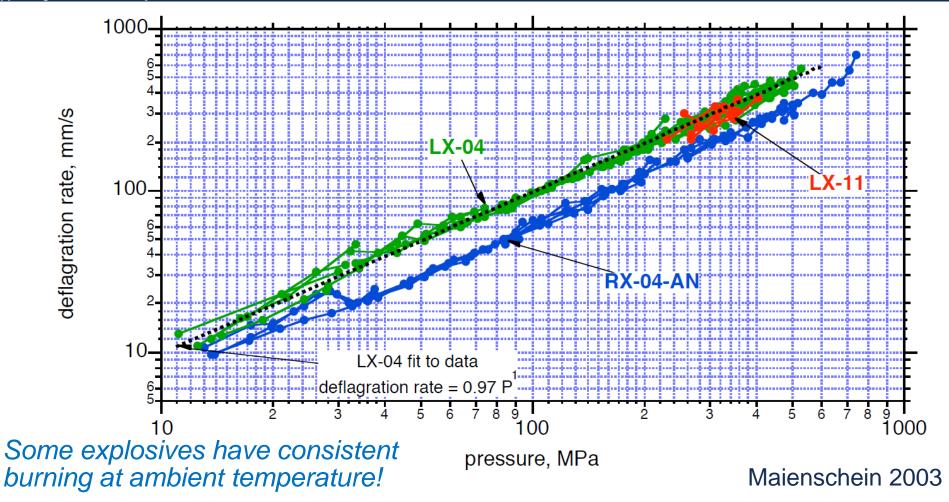
Comp B Burn Rates



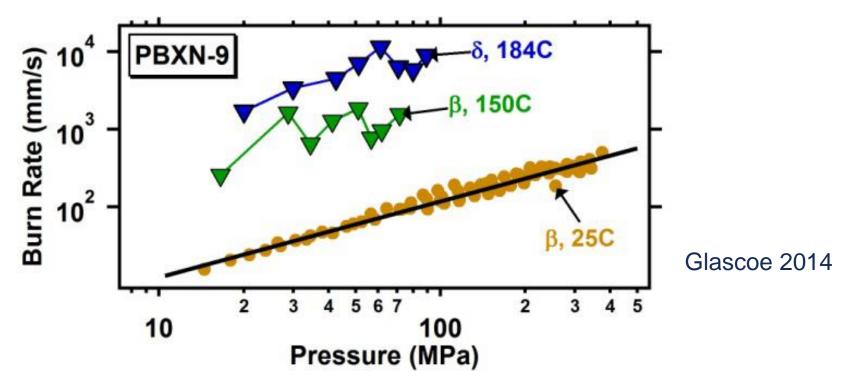
- Erratic burning
- Very high pressure exponent
- Known for violent cook-off responses



Plastic Bound Explosive Consistent Burning

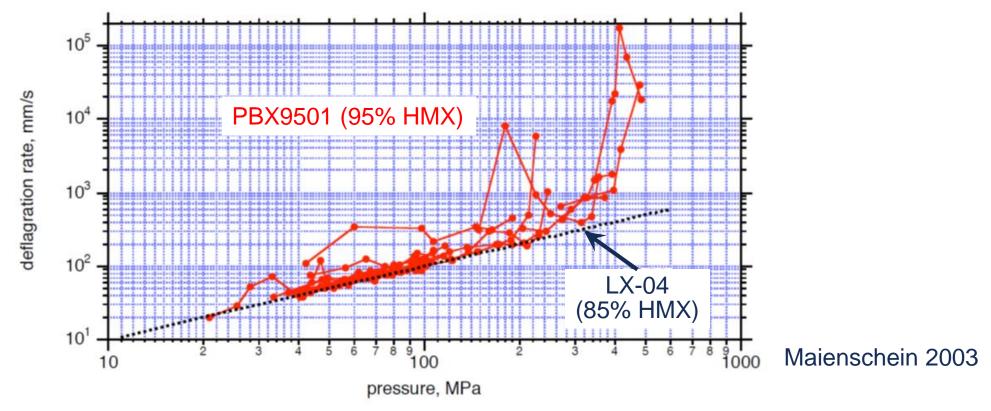


Explosive Burning at Elevated Temperatures



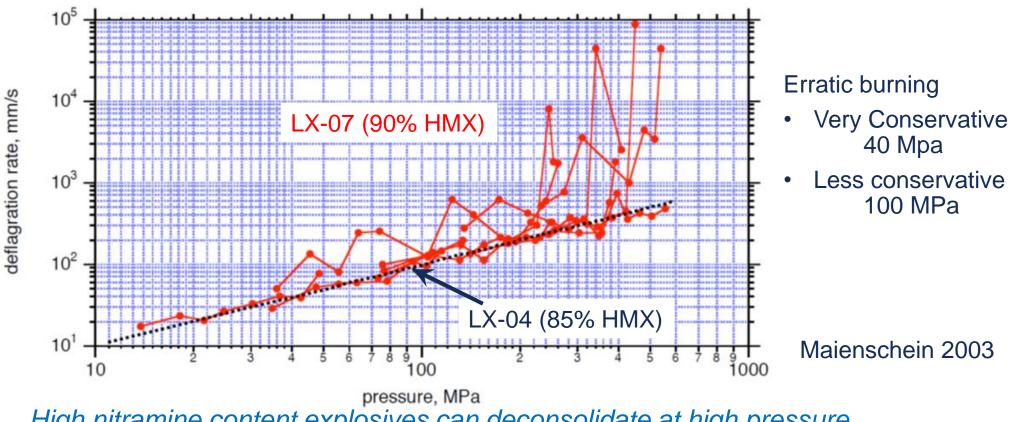
- At high temperatures, most explosives burn erratically
- In a fire event explosives in munitions normally don't get that hot
- However, if they doit's bad!

PBX9501 Burn Rate Data



High nitramine content explosives can deconsolidate at high pressure

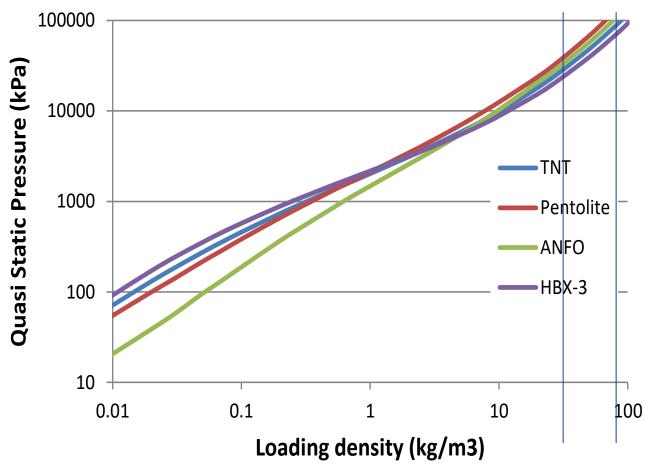
LX-07 Burn Rate Data



High nitramine content explosives can deconsolidate at high pressure

Magazine Internal Pressure

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Erratic burning

- Very Conservative
 40 Mpa ≈ 40 kg/m³
- Less conservative
 100 MPa ≈ 80 kg/m³

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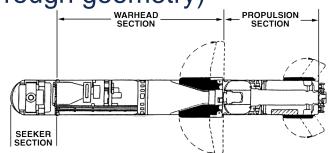


Anti-armor missile example

Supporting Munitions Safety

How tight can you pack anti-armor missiles into a magazine and feel comfortable that they will not DDT if there is a fire event?

- Baseline assumption: the missile achieves a type IV or better response to FCO
 - If it has a type I or II response in FCO ...it will detonate
- Anti-armor missiles typically use high nitramine explosives
 - LX-14, PBXN-9, ...
- Use Javelin-like missile for the exercise
 - 127 mm diameter, 1.1 m length
 - Warheads explosive: ~3.6 kg (guess based on rough geometry)
 - Rocket motor: ~1.1 kg [Zhang 2012]
 - Using 1.4 TNT equivalency → 6.6 kg TNT
 - At high loading density, there is little afterburning





Anti-armor missile example

Supporting Munitions Safety

How tight can you pack anti-armor missiles into a magazine and feel comfortable that they will not DDT if there is a fire event?

- Very conservative (40 MPa QSP)
 6.6 kg / 40 kg/m³ = 0.17 m³
- Less conservative (100 MPa QSP)
 6.6 kg / 80 kg/m³ = 0.08 m³
- Minimum hexagonal space around the missing 0.127 m x 0.127 m x 1.1 m = 0.15 m³
- Missiles would need to be packed into the magazine nearly touching each other to exceed the very conservative estimate for magazine loading density to cause a DDT

 – IM packaging venting is vital for reducing response violence

 – LX-14 likely burn erratically above some pressure

 - PBXN-9 burns uniformly over the pressure range

Summary

- Method to estimate critical magazine loading density that will lead to DDT
 - Assumes that DDT occurs due to the increased rate of deflagration as a result of increasing internal magazine QSP
 - QSP is calculated using an estimated explosive equivalency, energetics mass and magazine volume
 - The burn rate behavior of the energetics contained in the magazine is then used as an indicator of whether a DDT would occur
- A test case was conducted using high performance anti-armor missiles
- These are conservative estimates, as they assume all of the energetic material is burnt to calculate QSP and they do not account for magazine venting
- This analysis is not applicable to munitions that have Type I or Type II responses from fast cook-off testing