



Void Collapse-Initiated Deflagration: Progress Towards Predictive Modeling for Risk Evaluation Pt. 2

EMTWG

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Introduction

- **ARA works with the USAAF on both high-fidelity modeling and testing of penetrating munitions.**
- **Penetrating warheads may deflagrate during deployment, leading to premature failure**
 - Non-shock induced void collapse is an initiation source of concern [2]
 - This work utilizes test data to build the foundation for predictive modeling of void collapse-initiated deflagration risk



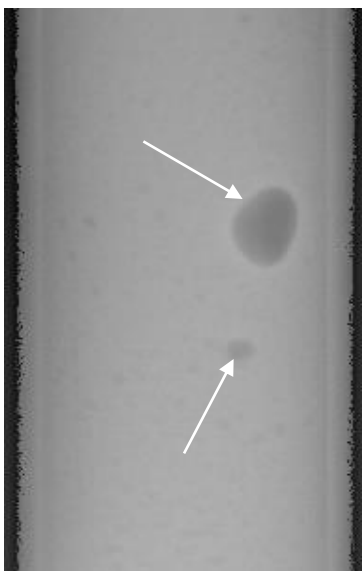
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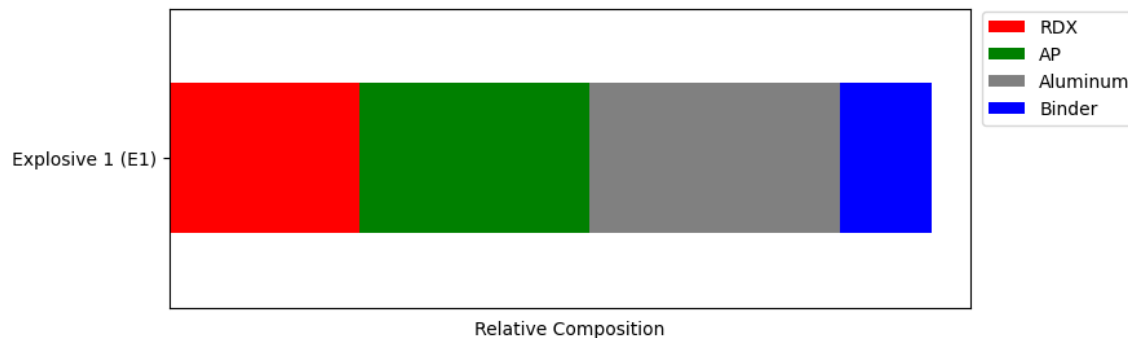
Background: *Explosive Voids*

Void Defects in High Explosive X-Ray



Not to scale

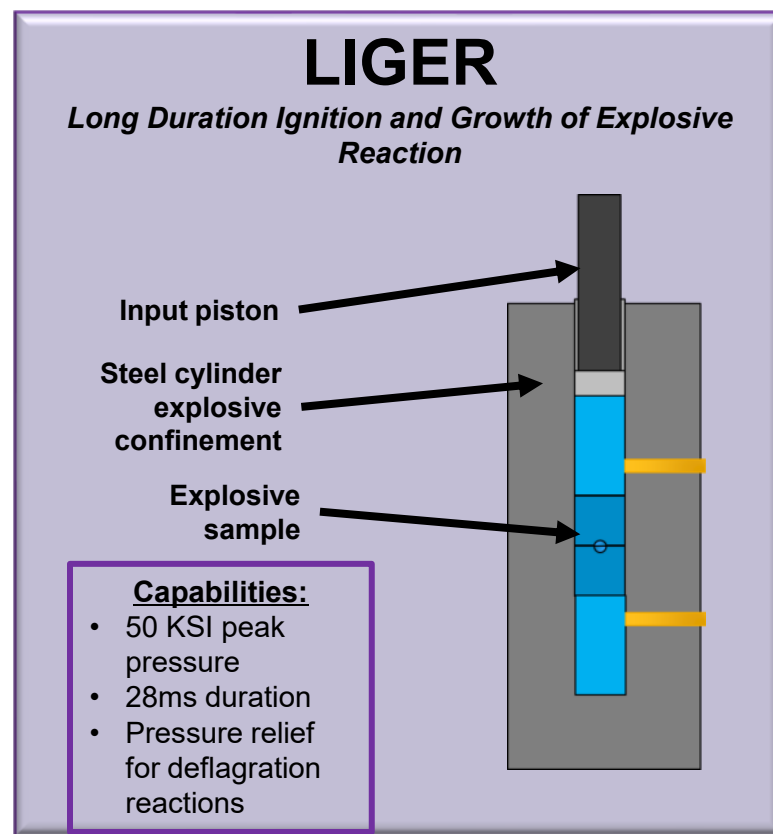
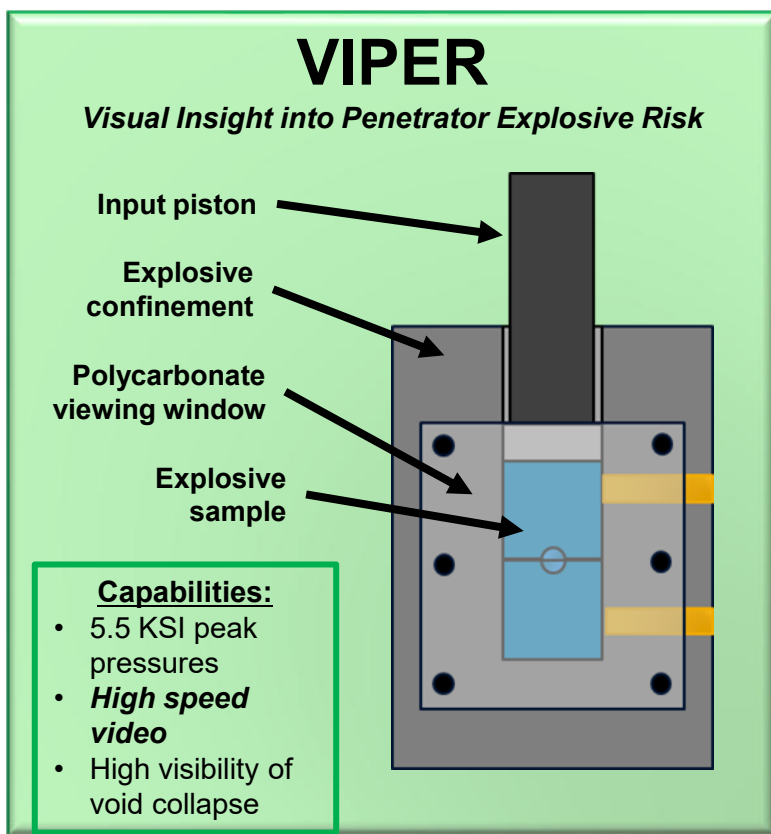
- **Cast Cured Plastic Bonded Explosives (PBXs)** are susceptible to formation of gas filled pockets – “voids”
- Voids in penetrators are subjected to *non-shock* loads, which can result in deflagration^[1]
- **Explosive in this study:**
 - Aluminized, RDX based





Background: *Mechanical Insult Testing*

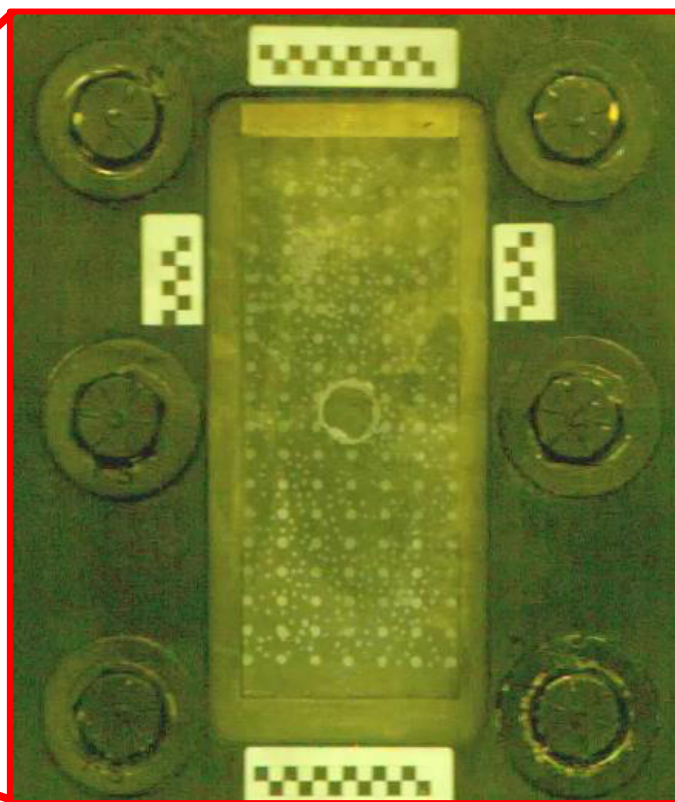
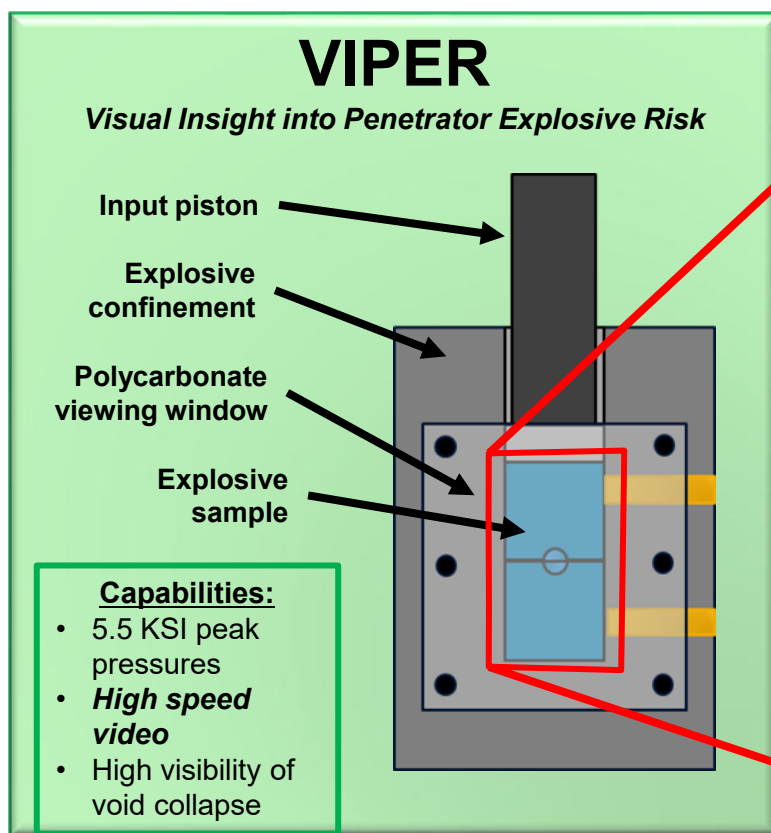
- ARA developed two novel tests to study void-collapse-induced deflagration events [2] :





Background: *Mechanical Insult Testing*

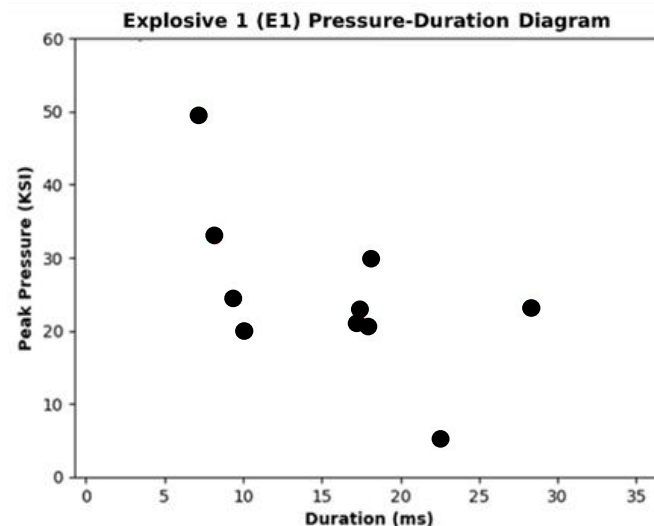
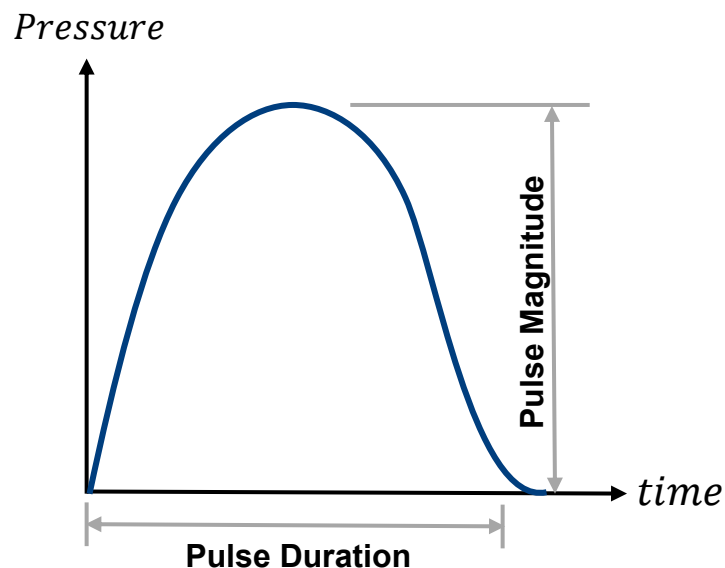
- This work focuses on data from VIPER testing:





Background: *Pressure-Duration Domain*

- Pressure pulses in the charge of penetrating munitions typically have a *half-sine* or *haversine* shape

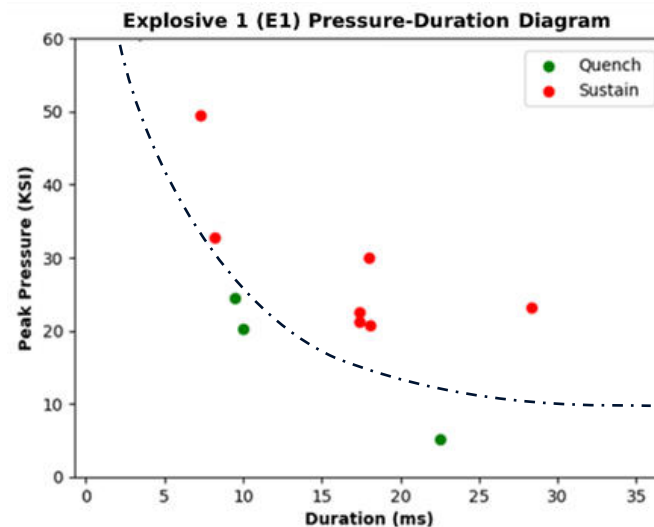
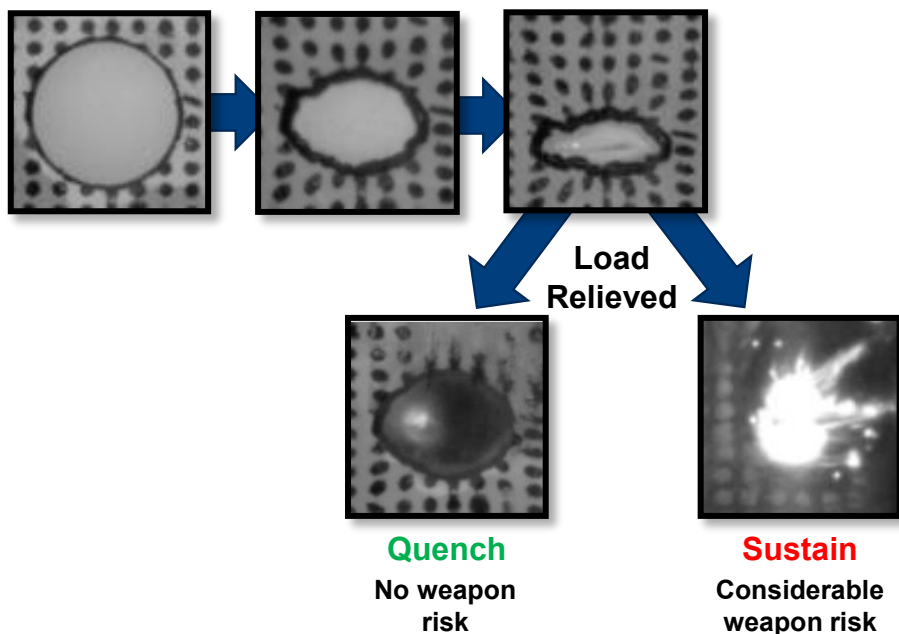


Pulses are characterized on pressure-duration diagrams.



Background: *Quench and Sustain*

- Visible thermal ignition is not enough to cause deflagration.
 - **Quench** – Reactions that extinguish over time
 - **Self Sustaining** – Violent reactions that lead to deflagration

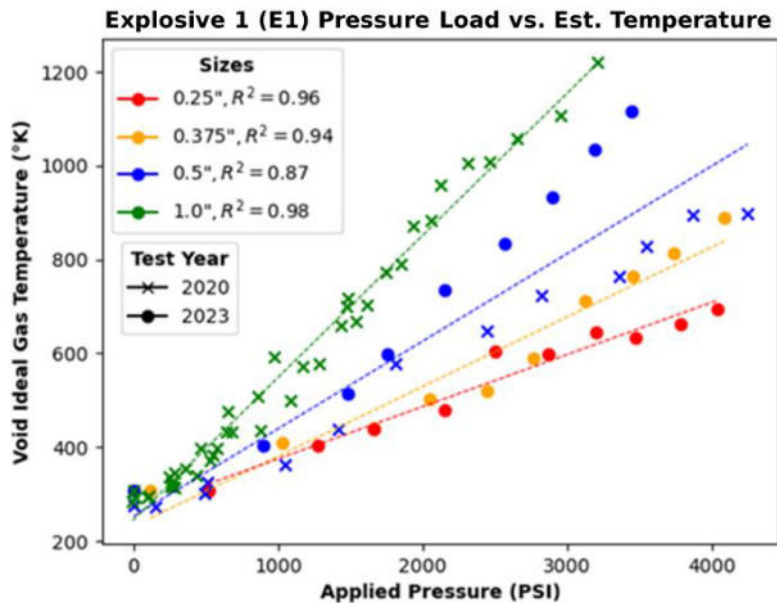
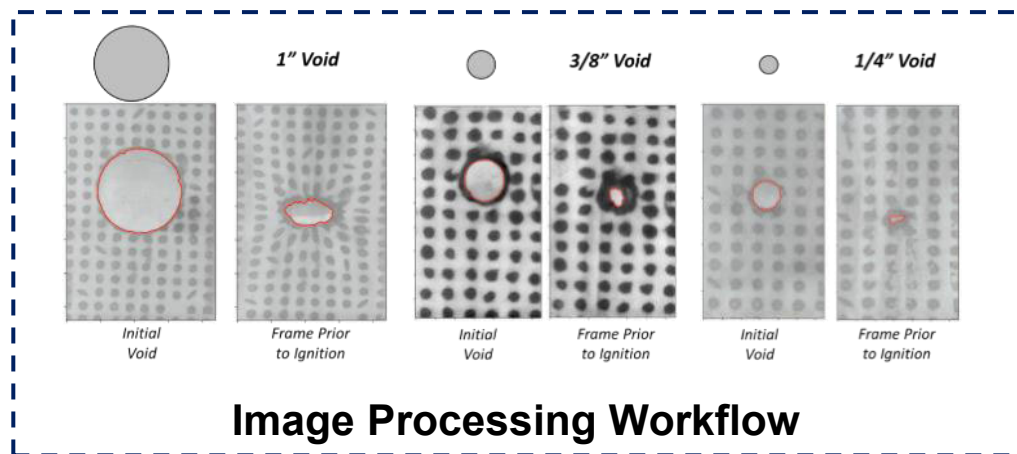


A quench-sustain threshold may exist in the pressure-duration domain.



Background: *Previous Work*

- Image processing used to determine void compression ratios
- Compression ratio used for *ideal gas* temperature estimates under adiabatic compression^[3]

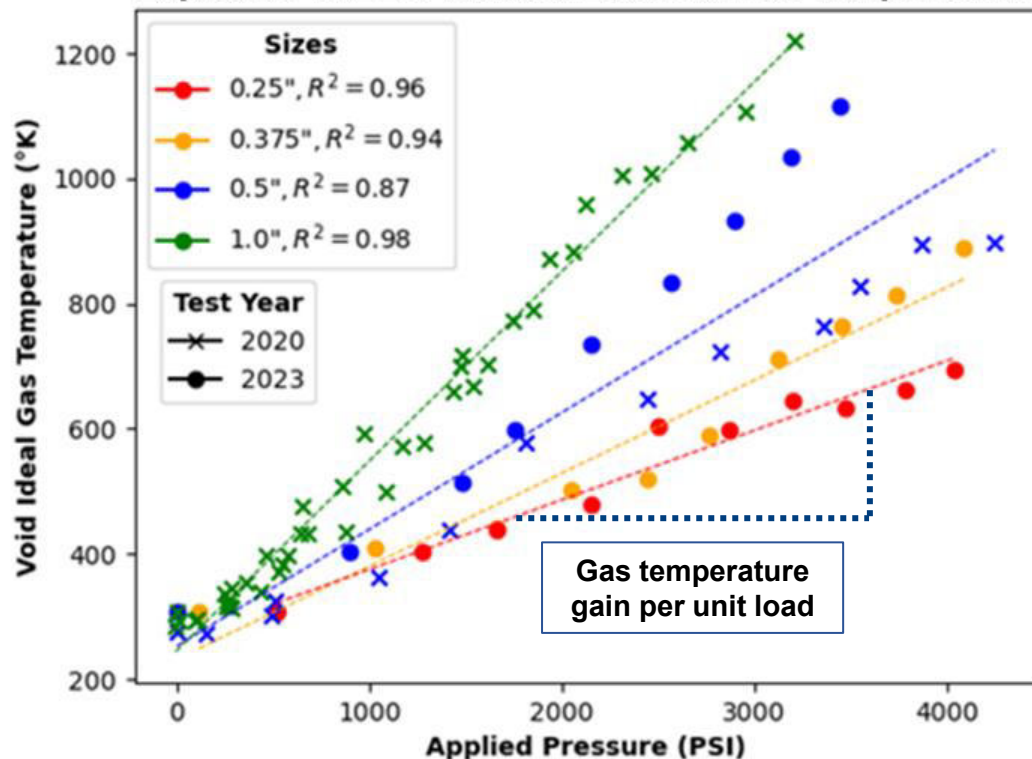




Background: Mechanical-Thermal Relationship



Explosive 1 (E1) Pressure Load vs. Est. Temperature



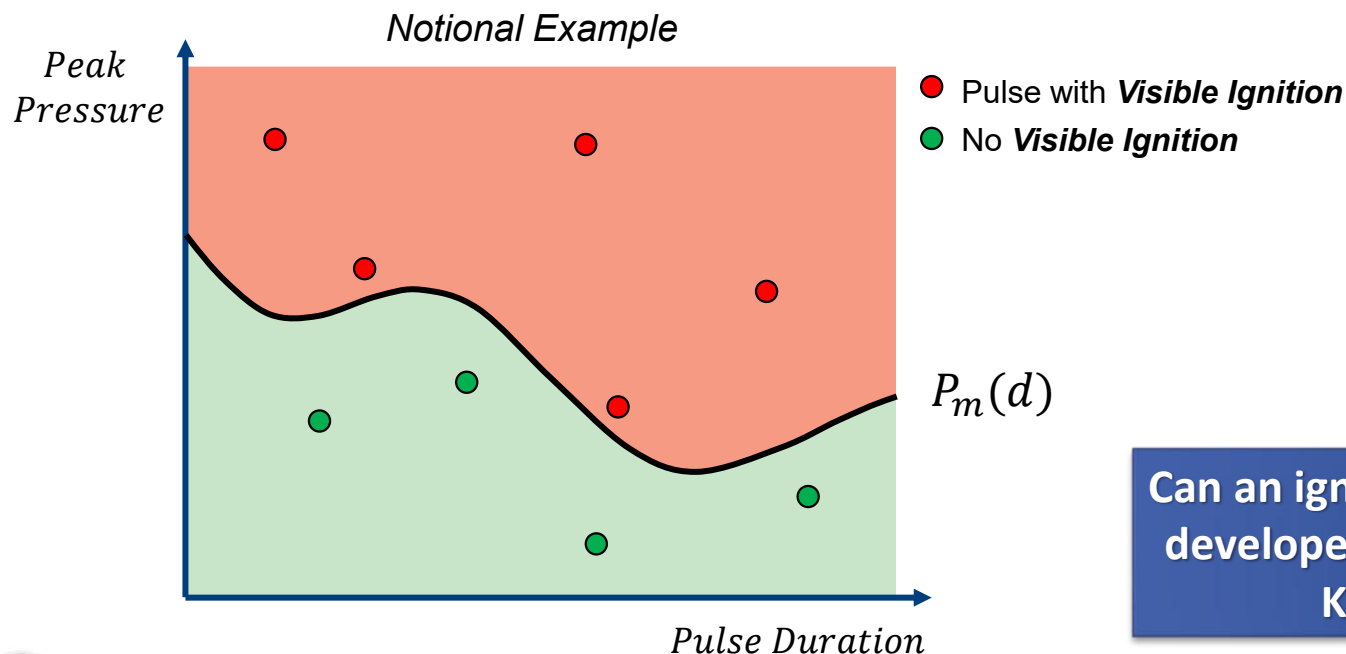
- Relationship appears to be linear in pressure range
- Void size effect:
 - **Small voids**: low temperature gain
 - **Large voids**: large temperature gain
- Some dispersion in the data.

A void size effect seems to be apparent in the data.



Development of an Ignition Risk Model

- Testing with the VIPER apparatus has shown that void defects show visible signs of ignition at low pressures; around 4.5 KSI
- Can a model be developed to explain thermal ignition of voids in the pressure-duration domain?



Can an ignition risk threshold be developed using the Arrhenius Kinetic model?



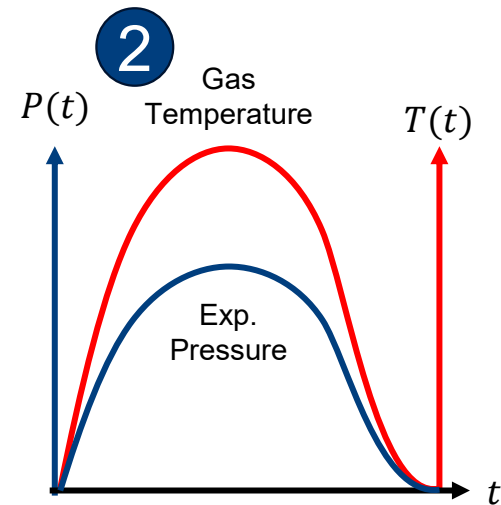
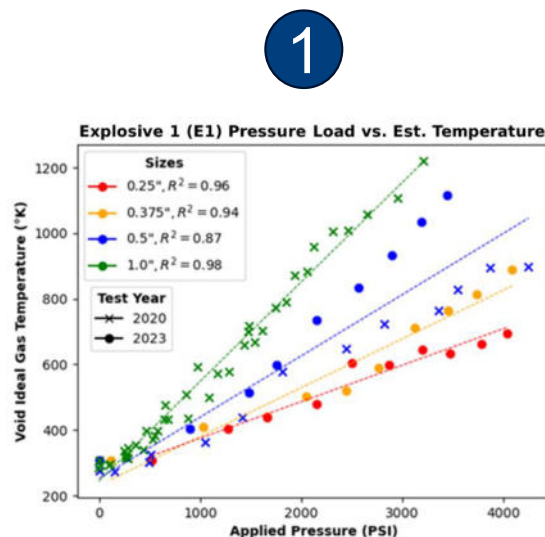
Model Development: Relationships



$$\tau(T) = e^{\left[\frac{E_n}{T} - Z'\right]}$$

① $T(P) = \alpha + \beta P$

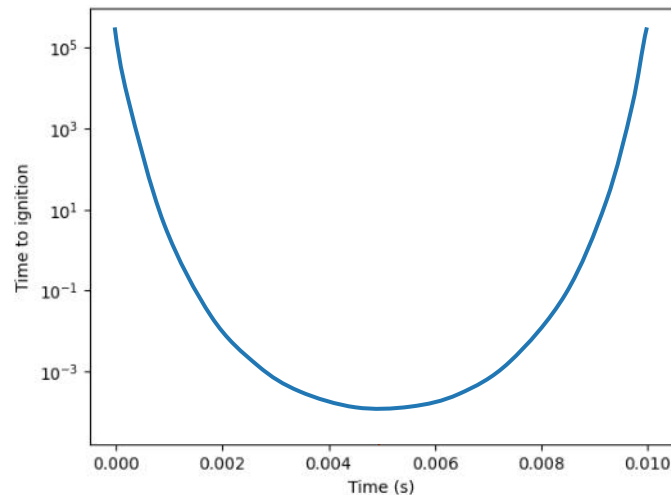
② $P(t) = P_m \sin(\omega t)$



By substitution:

$$\tau(t) = e^{\frac{E_n}{\alpha + \beta P_m \sin(\omega t)} - Z'}$$

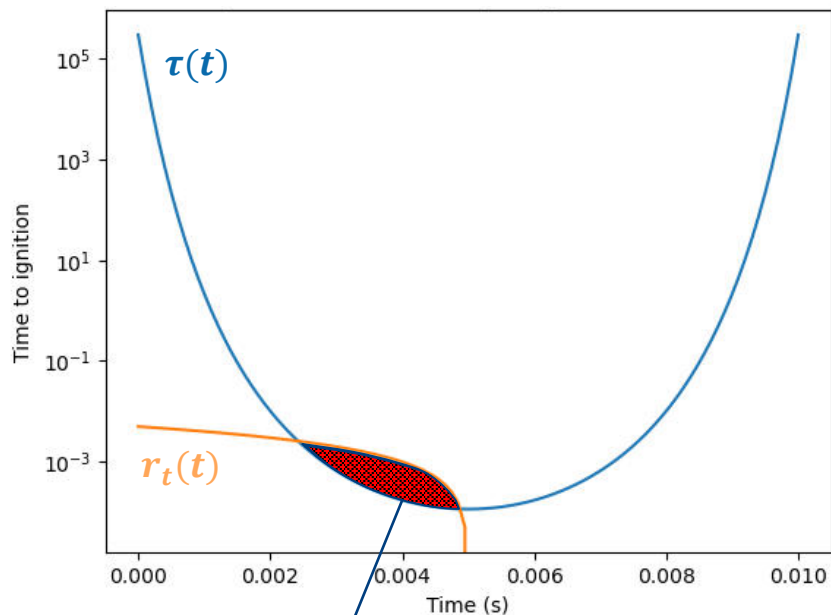
Time to Reaction at Current Void Temp.





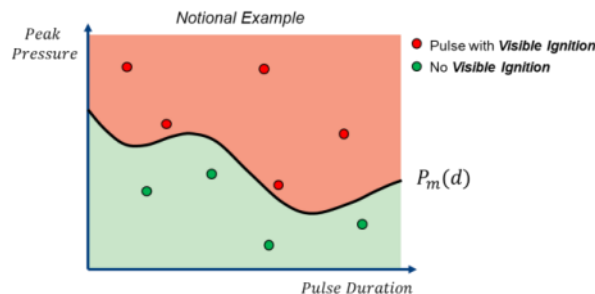
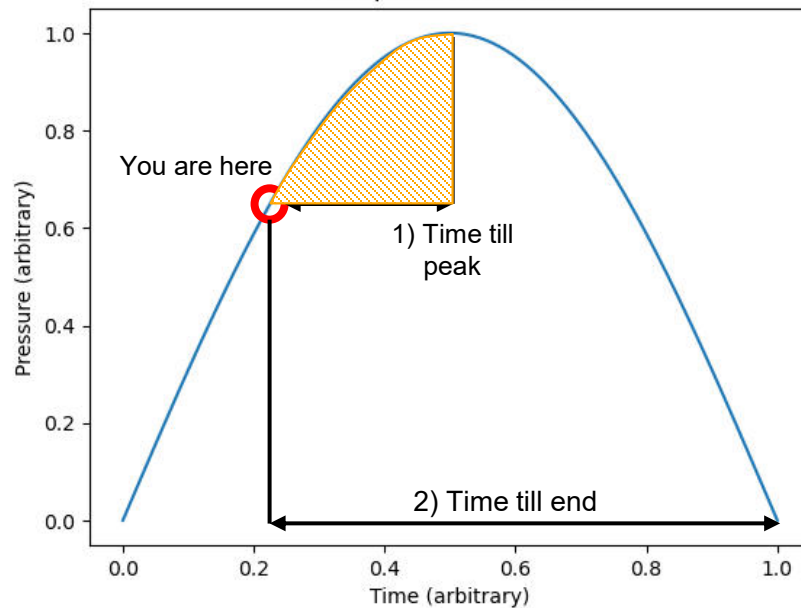
Model Development: Relationships

Time to Reaction at Current Void Temp.



Overlapping area represents some probability of ignition risk

Example Pressure Pulse



Goal is to find $P_m(d)$ that minimizes the overlap area.

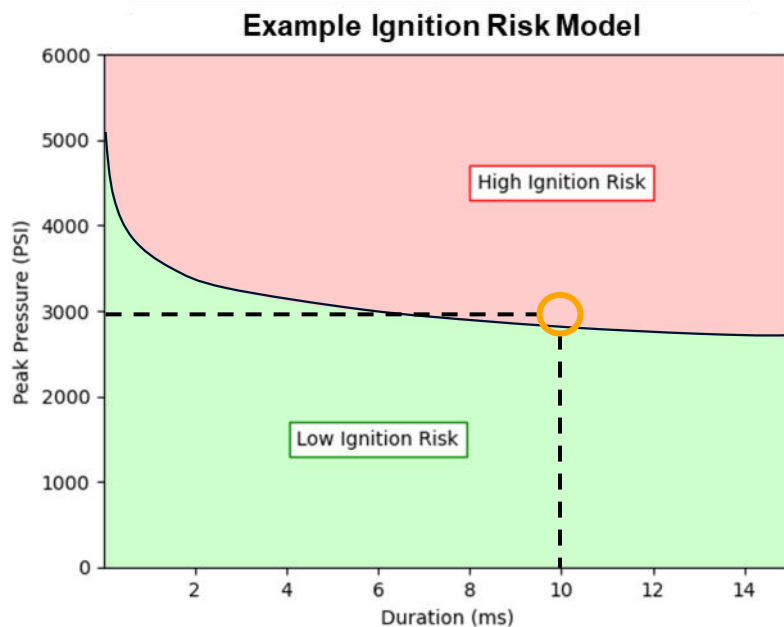


Ignition Risk Model



- Risk model solution was developed computationally:

$$P_m(\omega) = \frac{1}{\beta \sin\left(\frac{\pi^2}{8}\right)} \left[\frac{E_n}{\ln\left(\frac{\pi}{\omega}\right) + \ln\left(\frac{4-\pi}{8}\right) + Z'} - \alpha \right]$$



Model describes pressure pulse shapes that are *risky* from a void compression POV.

Example:

Ignition risk at 10ms, 3000 PSI.

Ignition is predicted for this pulse. But the model does not specify the **time** or **pressure** at ignition. Only that ignition is likely.

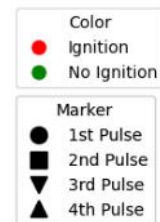
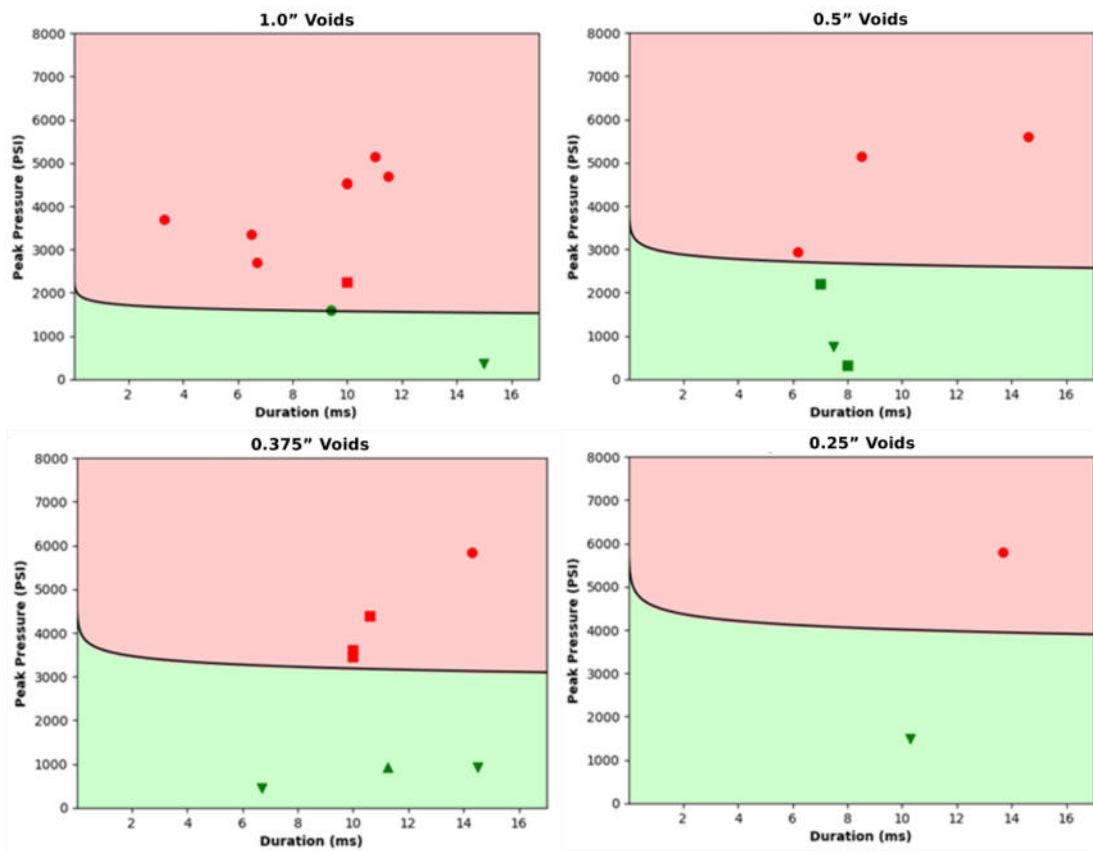


Model Validation Data: *Void Side Effect*



- A body of VIPER test data can be used to test the efficacy of the ignition risk model:
 - This explosive exhibited a void size dependent temperature effect.
- This data was not explicitly used in model development.

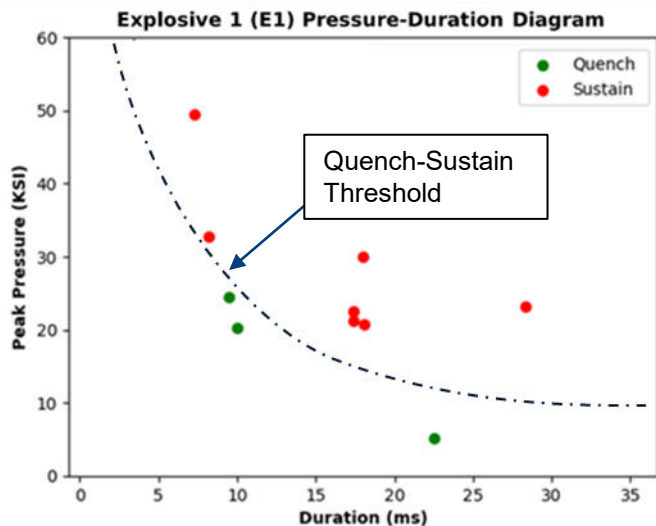
Model does a decent job of predicting pulses that will ignite voids.





Quench-Sustain

- Recall, thermal ignition does not imply deflagration:
 - **Quench** – Reactions that extinguish over time
 - **Self Sustaining** – Violent reactions that lead to deflagration



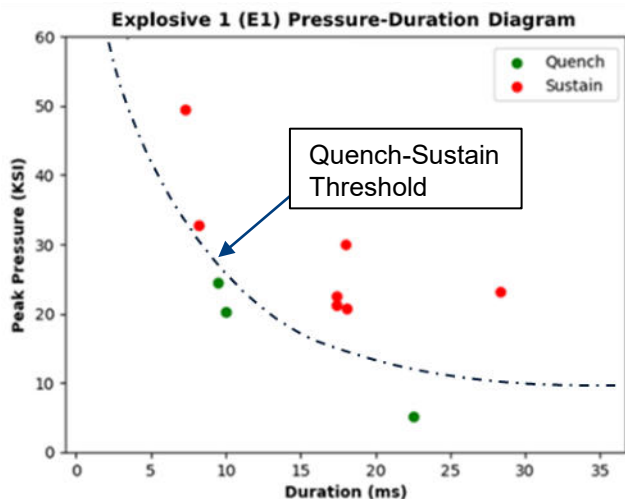
$$\tau(T) = e^{\left[\frac{E_n}{T} - Z'\right]}$$

- 1 $T(P) = \alpha + \beta P$
- 2 $P(t) = P_m \sin(\omega t)$

Can we also find a quench-sustain threshold?

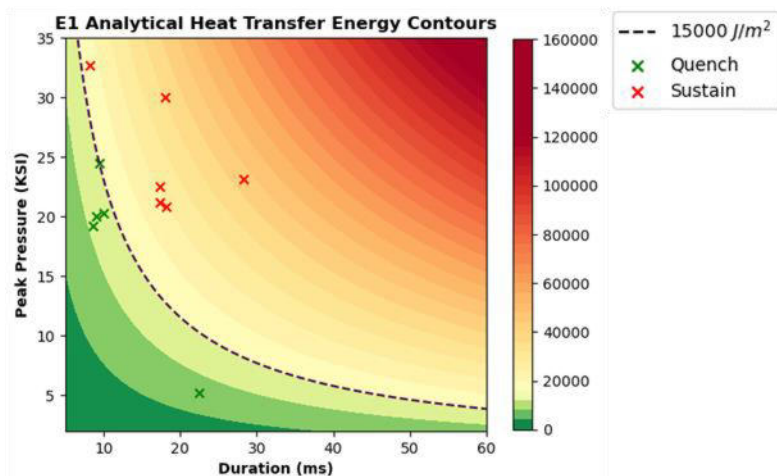


Notional Quench-Sustain: *Heat Transfer*



- We have noticed that is classifiable along iso-impulse contours.
- If we analytically model void-explosive heat transfer:

$$Q/A = h \int \overset{\text{Estimable}}{T_v(t)} - T_e(t) dt$$



Total heat transferred may explain the difference between quenching & sustaining reactions.

**this is a notional result, and not an actual prediction of the QS threshold.*



Conclusions

- **We are testing PBXs for void-collapse-induced deflagration using novel test hardware.**
- **Test data is being used to understand the factors that lead to deflagration:**
 - Thermal (visible) ignition data used to develop a void ignition risk model.
 - Analytical/FEM models are being developed to understand what causes a self-sustaining vs. quenching reactions.



Questions?





Acknowledgements

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 - **MCAAP building 142 team**
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References



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- [2] A. M. Goddard, E. K. Amborn, F. L. Marso, J. A. Conley and C. Moore, "Experimental Evaluation of Non-Shock Induced Void Collapse: Part 1: Single Load-Cycle Results," in *Ordnance and Ballistics Technology Working Group Meeting*, Monterey, CA, 2021.
- [3] B. L. Johnson, F. L. Marso, E. K. Amborn, C. P. Strong, P. M. Delery and J. A. Conley, "Void Collapse-Initiated Deflagration: Progress Towards Predictive Modeling for Risk Evaluation Pt. 1," in *JANNAF 34th Energetic Systems Hazards Subcommittee Session*, Salt Lake City, 2023.
- [4] M. McClelland, "Cookoff Response: Material Characterization and ALE3D Model," in *JANNAF CS/APS/PSHS Joint Meeting*, Monterey, 2000.
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- [6] R. L. McKenney and B. L. Allmon, "Air Force Explosives Database," Air Force Research Laboratory, Eglin, 2009.